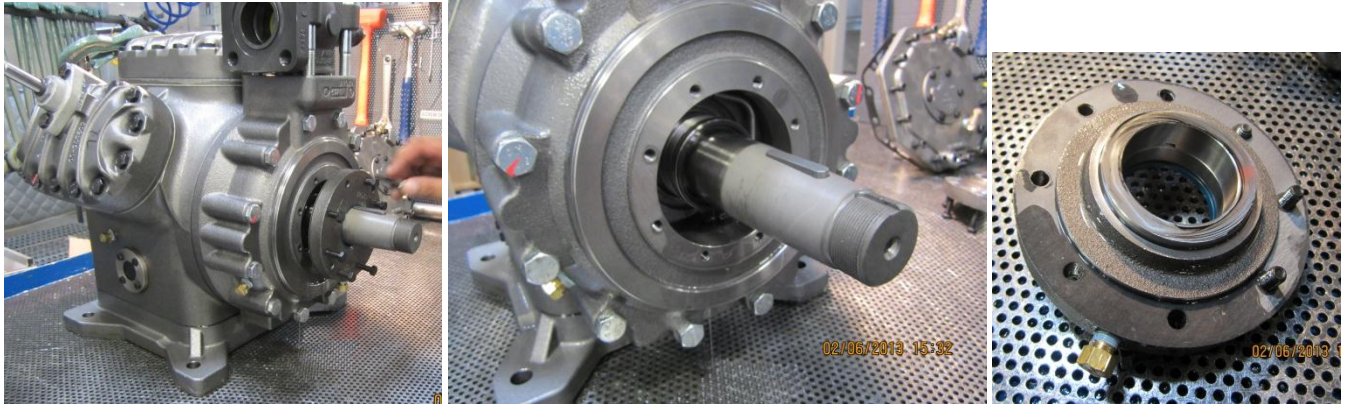




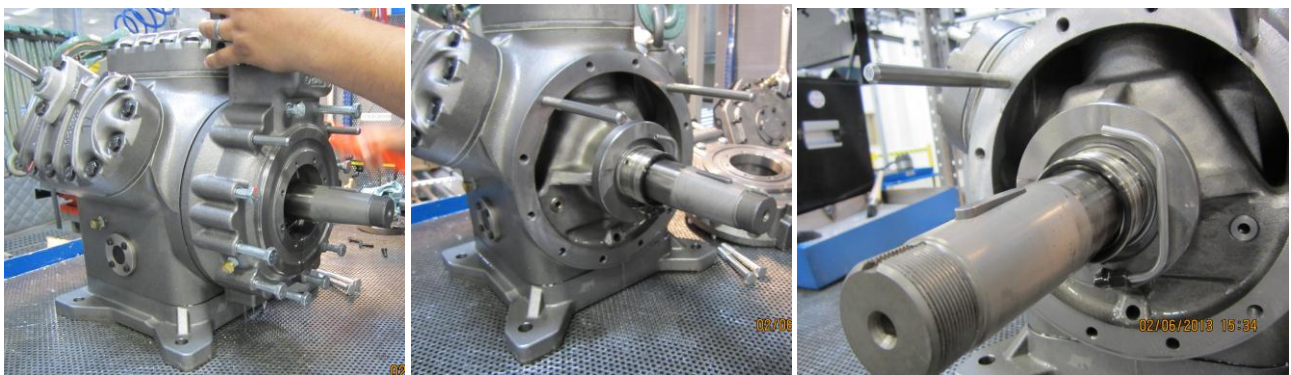
Maintenance Bulletin (MB-0031)

Shaft Seal Replacement – 6F.2

1. Remove Sealing Cover



2. Remove Housing Cover



3. Remove shaft seal set screws (3)

- a. Shaft seal may have to be removed with the help of a flathead. Be sure not to damage compressor housing when doing this.



- ### 4. Oil the new shaft seal, the o-ring area on the housing cover, the sealing cover and the gaskets. Torque the shaft seal set screws to 4 Nm (hand tight); the housing cover bolts to 125 Nm and the sealing cover bolts to 40 Nm.